

Highly Efficient Isomerization of Allylic Esters over Supported Platinum Catalysts with Residual Chloride

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Sustainable production of C4 chemicals is significant in the industry. During the series of catalytic reactions for C4 compounds, there are still several intermediate byproducts, such as but-3-ene-1,2-diyl diacetate (3,4-DABE) (Fig. 1). The minor product, 3,4-DABE, is an isomer of but-2-ene-1,4-diyl diacetate (1,4-DABE), which is an important intermediate for the synthesis of tetrahydrofuran (THF). THF is produced million tons/year for polyesters and polyethers but several thousand tons/year of 3,4-DABE is incinerated. Therefore, the sustainable transformation of 3,4-DABE will be valuable in the industry and environmental protection and

will be conducive to moving toward a lowcarbon society. Recently, we developed a direct transformation of but-1,3-diene into but-2-ene-1,4-diol with O_2 and H_2O using supported Pd catalysts.¹ This is an alternative route to THF, but the selectivity needs to be improved. Several kinds of metal complex catalysts were developed for this reaction via the π -allyl intermediate or soft Lewis acid mechanism.² Only low catalytic activity (TON \leq 33) was obtained when testing current catalysts. hence, we focus on developing highly efficient catalysts and thus choose the isomerization of 3,4-DABE as a model reaction.

In this research, supported Pt catalysts with soft Lewis acid functionality were successfully developed. We for the first time unraveled that Pt/CeO₂ with residual chloride can act as soft Lewis acids and can facilitate the efficient isomerization of allylic esters. The reaction can be realized under solvent-free conditions, and the TON of the catalyst reaches 5400 (Fig. 2). The active species in this reaction are demonstrated as highly dispersed Pt clusters consisting of Pt–Cl and Pt–O bonds (Fig. 3).



Fig.1 A C4 synthesis route from buta-1,3-diene.

via the soft Lewis scid transition state



 $\sqrt{Solvent-free}$ $\sqrt{Reusable}$ TON = 5400

Fig.2 Isomerization of 3,4-DABE with supported Pt catalysts.



Fig.3 Efficient soft Lewis acid catalyst PtO_xCl_y/CeO₂

<参考文献>

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